# **Interlam**™

# EcoTex™

## TECHNICAL SPECIFICATION

Interlam<sup>TM</sup> EcoTex<sup>TM</sup> is a 4.7 mil (120µ) PP laminating film with a pebble textured finish, coated on one side with a pressure sensitive, aqueous acrylic adhesive that is protected by a bleached Kraft release paper coated on one side with siliconised PE. Interlam<sup>TM</sup> EcoTex<sup>TM</sup> is phthalate-free and provides excellent image enhancement for indoor graphics. It has been tested in accordance with DIN 51130 standards and has been awarded an R10 rating.

- THE SCUFF -RESISTANT, PEBBLE TEXTURED FINISH MAKES THIS LAMINATING FILM SUITABLE FOR GRAPHICS WHERE EXTENSIVE HANDLING MAY BE INVOLVED
- IDEAL FOR LAMINATING AND ENCAPSULATING TRADESHOW AND BANNER STAND GRAPHICS, SIGNAGE IN HIGH TRAFFIC AREAS, COUNTER MATS, PLACEMATS, AND OTHER GRAPHICS WHERE A SCUFF -RESISTANT FINISH IS REQUIRED AND COST IS A KEY FACTOR
- IDEAL FOR SINGLE-SIDED LAMINATION DUE TO ITS DIMENSIONAL STABILITY
- OFFERS EXCELLENT UV PROTECTION FOR HIGH QUALITY IMAGES, PHOTOGRAPHIC PRINTS, WALLCOVERINGS, AND SELF-ADHESIVE VINYL

For more information, performance and warranty guide lines please contact your local Drytac office.

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#### PRODUCT STRUCTURE

 Film
 Pebble Textured PP

 Adhesive
 Aqueous Acrylic (Pressure Sensitive)

 Release Liner
 Siliconised 1 Side PE Coated Kraft

#### PRODUCT CHARACTERISTICS

Film Thickness	4.7 mil (120μ) <sup>†</sup> 5.7 mil		
Adhesive Layer	1 mil (25µ) (145µ)		
UV Protection Factor	Adhesive contains UV stabilisers, which prevent film degradation and provide UV protection to the underlying image		
Outdoor Durability	Not Applicable		
Service Temperature Range	-4°F to 248°F (-20°C to 120°C)		
Peel Strength (20 min, FTM1)	11 N/25mm		
Shelf Life	1 year		
Storage Conditions	59°F to 72°F (15°C to 22°C); 50 - 55% Relative Humidity		

### **PROCESS SETTINGS**

Equipment Type $\&$ Temperature		Speed
Roller Laminator Room temperature to 104°F (40°C)		1 ft to 8 ft (0.3m to 2.5m) per minute
Press	Not rec	ommended



#### Europe

Filwood Road, Fishponds, Bristol, BS16 3RY, United Kingdom bristol@drytac.com Tel: +44 (0) 117 958 6500

#### Canada

30 Driver Road, Brampton, Ontario, L6T 5V2, Canada toronto@drytac.com Tel: +1 800.353.2883

#### **USA**

5601 Eastport Boulevard, Richmond, Virginia, 23231, USA customerservice@drytac.com

Tel: +1 800.280.6013